



# Iron On Instructions

(Household Instructions)

**CAUTION:** The following instructions are for ironing your patch onto a cotton garment. For other fabrics or bulkier garments, follow the manufacturers recommended heat settings. To assure a good bond on hard-to-bond fabrics, steps 5 and 6 may be repeated 2 or 3 times.

1. Place a cloth (t-shirt, pillow case, or similar thin, cotton-type fabric) on a hard, non-heat-sensitive, sturdy surface (kitchen counter, desk, cutting board, hard-cover book, etc.).
2. Position area of garment where patch is to be attached on cloth, face up.
3. Position patch.
4. Cover patch with a pressing cloth (t-shirt, pillow case, or similar thin, cotton-type fabric).
5. Apply hot household iron (hottest setting) with as much pressure as you can apply for 60 seconds.
6. Turn garment over and repeat steps 4 and 5 from the reverse side. Without allowing garment to cool, move pressing cloth to a new position (to prevent scorching) and repeat step 5 again.
7. Allow patch and garment to cool completely before handling.

**Note:** Wash inside out at moderate temperature. Tumble-dry low. In the rare case a patch loosens, it can be re-attached by repeating steps 4 through 7.